

# CITY OF DELRAY BEACH



100 N.W. 1st AVENUE

• DELRAY BEACH, FLORIDA 33444

• 561/243-7000



## MEMORANDUM

**TO:** Mayor and Commissioners

**FROM:** Donald B. Cooper, City Manager

**DATE:** July 22, 2016

**SUBJECT:** Recommendation for Repair of Roof and Building Exterior of City Hall and the Community Center

---

Pursuant to the repair and replacement program, an evaluation of City Hall and the Community Center roof systems and exterior walls was undertaken (report attached). The Garland Company has recommended significant repairs with an estimated cost of approximately \$850,000+/- (see attached email from City Engineer). These repairs will need to be undertaken if the City intends to utilize the buildings for a period of five (5) years or longer.

The flat roof section of City Hall has failed and immediate replacement is recommended. The entire Community Center roof is recommended to be replaced. There are additional recommendations for exterior repairs to both building and upon completion repainting of same. This is an unbudgeted expense that needs to be addressed immediately if we are going to utilize the buildings (there are no planned alternatives) for the foreseeable future. Funds are available within the General Fund due to vacancies and other lower than expected expenditures which can be used to address this issue without impacting minimum balance in the contingency amount.



**Recommendation for Repair of Roof and Building Exterior of  
City Hall and the Community Center  
Page 2 of 2**

Consensus approval to expend unallocated fund balance (contingency) to repair and or replace roof at the Community Center and portions of the roof at City Hall, plus make necessary external repairs to the buildings. Contracts for the repairs will be presented to the Commission for approval pursuant to purchasing process. Estimated cost for the repairs \$850,000 +/-.

DC/ss

cc: David Scott, Assistant City Manager – Operations  
Francine Ramaglia, Assistant City Manager – Support  
Jack Warner, Chief Financial Officer  
Jeff Snyder, Assistant Chief Financial Officer  
John Morgan, Director of Environmental Services  
Isaac Kovner, City Engineer

**(See Attachments)**





## Cooper, Donald

---

**From:** Kovner, Isaac  
**Sent:** Tuesday, July 19, 2016 5:56 AM  
**To:** Cooper, Donald  
**Cc:** Morgan, John; Lara, Mauricio; Barletto, Missie; Scott, David; Ramaglia, Francine; Snyder, Jeff; Webb, Theresa; Chapman, Steven  
**Subject:** RE: City Hall and Community Center Roof and Exterior Wall Repair Estimate

As Requested.

### City Hall:

Roof Estimate \$192,066 - Flat Roof Sections  
Exterior Repairs & Coating - \$78,813  
Total: \$270,879.75

With a 20% contingency I would recommend **\$325,000**

### Community Center:

Roof Estimate \$337,446 - Flat Roof Sections and Tile  
Exterior Repairs & Coating - \$68,483  
Total: \$405,929

With a 20% contingency I would recommend **\$487,000**

**THEREFORE FOR THE CITY HALL & THE COMMUNITY CENTER BUILDING RENOVATIONS (EXTERIOR WALLS AND ROOFS) A BUDGET OF \$825,000 IS REQUESTED FROM RESERVES.**

Please inform me if we should move forward with the advertisement of the RFP as a priority. Thank you.

Isaac Kovner, P.E.  
City Engineer



City of Delray Beach  
Environmental Services Department  
434 S. Swinton Ave., Delray Beach, Florida 33444  
(561) 243-7341 Phone (561) 243-7060 Fax

[kovner@mydelraybeach.com](mailto:kovner@mydelraybeach.com)



*PUBLIC RECORDS NOTE: Florida has a very broad public records law. Most written communications to or from local officials, employees, or the general public regarding city business are public records available to the public and media upon request. Your e-mail communications may therefore be subject to public disclosure. PLEASE NOTE: Pursuant to Florida's Government in the Sunshine Act (a.k.a. "Sunshine Law"), e-mails containing city business should be directed to either: all City Commissioners or only 1 City Commissioner at a time and should not include prior responses from other Commissioners in order to avoid the perception that a third party is acting as a liaison between Commissioners.*

**From:** Kovner, Isaac  
**Sent:** Friday, July 08, 2016 6:58 AM  
**To:** Cooper, Donald  
**Cc:** Morgan, John; Lara, Mauricio; Barletto, Missie; Scott, David; Ramaglia, Francine; Snyder, Jeff  
**Subject:** FW: City Hall Roof and Exterior Wall Repair Estimate

As requested.

Roof Estimate \$192,066-Flat Roof Sections  
Exterior Repairs & Coating-\$78,813  
Total: \$270,879.75

With a 20% contingency I would recommend a budget of **\$325,000**

Isaac Kovner, P.E.  
City Engineer



City of Delray Beach  
Environmental Services Department  
434 S. Swinton Ave., Delray Beach, Florida 33444  
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**From:** Robert Moses [<mailto:rmoses@garlandind.com>]  
**Sent:** Friday, July 08, 2016 6:55 AM  
**To:** Kovner, Isaac  
**Subject:** Re: City Hall

Roof Estimate \$192,066-Flat Roof Sections  
Exterior Repairs & Coating-\$78,813  
**Total: \$270,879.75**



Robert Moses  
South Florida Territory Manager  
M. 305-807-2140  
[Rmoses@garlandind.com](mailto:Rmoses@garlandind.com)  
[www.garlandco.com](http://www.garlandco.com)

Gartalk (<http://gartalk.garlandco.com>)  
Youtube (<http://youtube.com/user/thegarlandco>)  
Facebook (<http://facebook.com/GarlandCompany>)

"Service is our best Product!"



*American Public Works Association*

On Fri, Jul 8, 2016 at 5:48 AM, Kovner, Isaac <[kovner@mydelraybeach.com](mailto:kovner@mydelraybeach.com)> wrote:

Please email me a budget estimate for the roof and wall repairs. Thank you.

Isaac Kovner, P.E.

City Engineer



City of Delray Beach

Environmental Services Department



434 S. Swinton Ave., Delray Beach, Florida 33444

(561) 243-7341 Phone (561) 243-7060 Fax

kovner@mydelraybeach.com

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----- Forwarded message -----

From: "Kovner, Isaac" <kovner@mydelraybeach.com>

To: "abbas@wza-architects.com" <abbas@wza-architects.com>

Cc: "Shutt, Thuy" <shuttt@mydelraybeach.com>, "Lara, Mauricio" <LaraM@mydelraybeach.com>, "Barletto, Missie" <BarlettoM@mydelraybeach.com>, "Morgan, John" <morgan@mydelraybeach.com>

Date: Thu, 7 Jul 2016 22:57:00 +0000

Subject: Roof Specifications for Crest Theater (Addendum #1)

The City would like for WZA to consider to utilize a performance based specification with a 20-30 year warranty for the 3 roofs that are scheduled to be replaced. If you like we can meet next week before the Pre-Bid Meeting to discuss the roofing request. Thank you.





The Garland Company, Inc.

Roof Asset Management Program



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## City Hall & Community Center Inspection

Prepared By  
Robert Moses

Prepared For  
Isaac Kovner

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# Client Data

**Client:** City of Delray Beach

## Client Data

Name	City of Delray Beach		
Address 1	434 S Swinton Ave.	Address 2	-
City	Delray Beach	State	Florida
ZIP	33444	Country	United States

## Contact Info

Contact Person	Isaac Kovner	Title	City Engineer
Mobile Phone:	-	Office Phone:	561-243-7341
Email:	kovner@mydelraybeach.com		



# Facility Summary

**Client:** City of Delray Beach

**Facility:** City Hall



## Facility Data

Address 1	100 NW 1st Ave.
Address 2	-
City	Delray Beach
State	Florida
ZIP	33444
Type of Facility	Municipal
Square Footage	10,298
Contact Person	Bob Diaz

## Asset Information

Name	Date Installed	Square Footage	Roof Access
Exterior Wall	N/A	21,017	
Modified Roof Section	N/A	1,027	Ladder Needed
Single Ply Roof Section	N/A	9,271	Ladder Needed





# Construction Details

**Client:** City of Delray Beach

**Facility:** City Hall

**Wall:** Exterior Wall

## Information

Year Installed	N/A	Square Footage	21,017
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# Photo Report

**Client:** City of Delray Beach

**Facility:** City Hall

**Wall:** Exterior Wall

**Report Date:** 06/28/2016

**Title:** 6/28 Inspection



**Photo 1**

Exterior cracks on the stucco surface. Signs of water intrusion.



**Photo 2**

Exterior cracks under the window frame.



**Photo 3**

Severe stucco damage above the stucco stop. Signs of water intrusion.



**Photo 4**

Severe damage to the building exterior.



**Photo 5**



**Photo 6**

Cracking along the edge of the exterior.



**Photo 7**

Exterior cracks on the exterior stucco.



**Photo 8**



**Photo 9**

EIFS damage.



**Photo 10**



**Photo 11**



**Photo 12**

EIFS and stucco damage.



**Photo 13**



**Photo 14**



**Photo 15**

Sealant failure around the penthouse door.



**Photo 16**

Exterior stucco failure.





**Photo 17**



**Photo 18**



**Photo 19**

Exterior vertical cracking.



**Photo 20**



**Photo 21**



**Photo 22**



**Photo 23**

Adhesive failure.



**Photo 24**



**Photo 25**



**Photo 26**

Coating failure.



**Photo 27**




# Solution Options

**Client:** City of Delray Beach

**Facility:** City Hall

**Wall:** Exterior Wall

## Restore Options

Solution Option:	Restore 	Action Year:	2016
Square Footage:	21,017	Expected Life Years:	7
Budget:	\$2.00		
Estimated cost is \$2.00-\$3.00 sqft for stucco repairs and full exterior coating.			



# Construction Details

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Modified Roof Section

Information			
Year Installed	N/A	Square Footage	1,027
Slope Dimension	1:12	Eave Height	18'
Roof Access	Ladder Needed	System Type	Modified Bitumen







# Photo Report

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Modified Roof Section

**Report Date:** 06/28/2016

**Title:** 6/28 Inspection



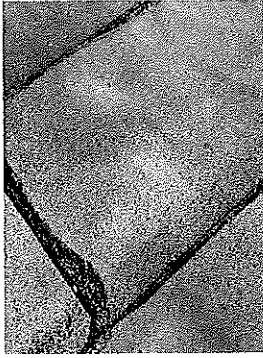
**Photo 1**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.

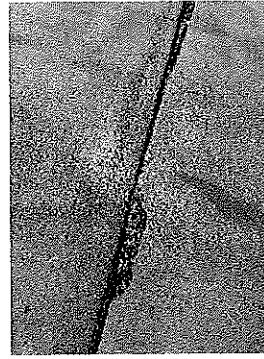


**Photo 2**

Excessive blisters over the entire roof surface. Possible installation of the membrane in below temperature asphalt.



**Photo 3**



**Photo 4**



**Photo 5**

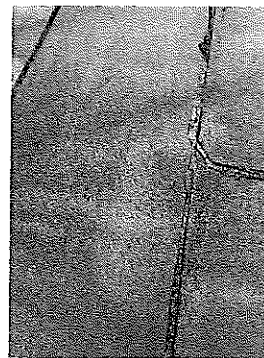


**Photo 6**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 7**



**Photo 8**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.





**Photo 9**



**Photo 10**

**Bare or Exposed Felts:** Weathering causes the roofs surfacing materials to oxidize and wear away after a period of time. Loss of protection from the surfacing material results in accelerated deterioration of the primary waterpoofer asphalt, along with the systems reinforcement plies which provide the strength for the system. Heat and UV rays dry out unprotected asphalt which then leave the bare reinforcement plies exposed to the elements. The exposed reinforcement will begin to absorb and wick moisture into the built up layers of the roof system. This condition leads to accelerated damage via blisters and interlayer delamination. Roof system damage occurs when these weakened areas of the roof system are affected by thermal shock, typical roof traffic and normal seasonal conditions.



**Photo 11**

Failed seam. Insufficient bleed out.



**Photo 12**



**Photo 13**



**Photo 14**



**Photo 15**



**Photo 16**

Insufficient bleed out of asphalt. Failed seam.





**Photo 17**

Failed seam.



**Photo 18**

**Pitch Pocket Deterioration:** Metal protrusions that penetrate the roof system to allow conduits to run from the rooftop into the building. Movement from the protrusion can break the waterproofing compound, creating cracks. Over time, the release of solvents from the compound can cause the material to shrink, leaving gaps along the edges of the pan and around structural support. Water can enter through a defective pitch pan and find its way into the interior of the building. Moisture can also penetrate into the roof system leading to premature failure.



**Photo 19**



**Photo 20**



**Photo 21**



**Photo 22**

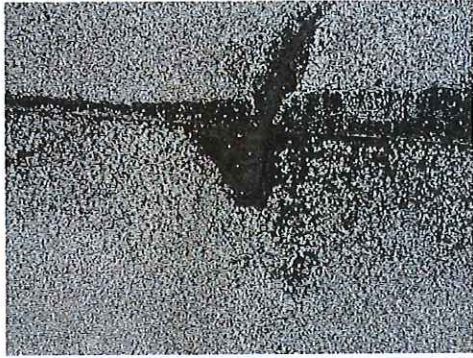


**Photo 23**



**Photo 24**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 25**



**Photo 26**



**Photo 27**

Failed membrane.



**Photo 28**






# Solution Options

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Modified Roof Section

Replace Options			
Solution Option:	Replace 	Action Year:	2016
Square Footage:	1,027	Expected Life Years:	25
Budget Range:	\$15,405.00 - \$19,513.00		
Complete replacement is necessary. The roof will need to be removed down the to the deck and replaced. Estimated budget is \$15-\$19sqft. This variation depends on on the system design of 20-30yr warranty.			



# Construction Details

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Single Ply Roof Section

## Information

Year Installed	N/A	Square Footage	9,271
Slope Dimension	1/12	Eave Height	15'
Roof Access	Ladder Needed	System Type	Single Ply



*Roof Section Photo*





# Photo Report

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Single Ply Roof Section

**Report Date:** 06/28/2016

**Title:** 6/28 Inspection



**Photo 1**

Overview of roof section showing multiple patches.



**Photo 2**

Excessive patches on the single ply membrane.



**Photo 3**

Multiple patches and seam failure.



**Photo 4**



**Photo 5**



**Photo 6**



**Photo 7**



**Photo 8**

Membrane failure. The membrane has reached its life expectancy and has split wide open allowing water to penetrate the interior roofing structure and roof deck.



**Photo 9**



**Photo 10**

Membrane failure.



**Photo 11**

Membrane failure.



**Photo 12**



**Photo 13**

Open penetration.



**Photo 14**

Open penetration.



**Photo 15**



**Photo 16**



**Photo 17**



**Photo 18**



**Photo 19**

Membrane failure. Open penetration. Water intrusion onto the roof deck, insulation and interior of the building. The membrane has completely failed.



**Photo 20**

Single Ply Membrane Failure. Open penetration into the building interior.



**Photo 21**



**Photo 22**

Membrane failure.

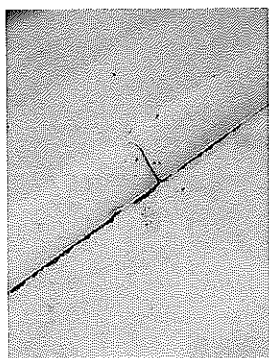


**Photo 23**

Open seams.

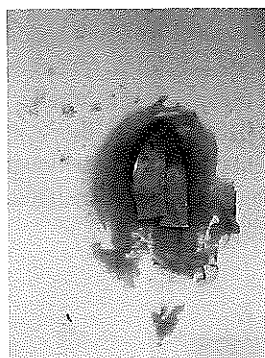


**Photo 24**



**Photo 25**

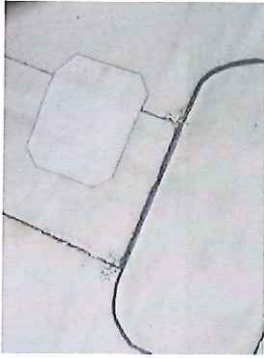
Failed single ply membrane.



**Photo 26**

Improper patch .





**Photo 27**

**Single Ply Seam Deterioration:** Due to the inherent nature of single ply membranes, which shrink with exposure to the elements, extreme pressure is present on the membrane seams. These seams are either heat welded or sealed with adhesive and cannot withstand the aforementioned pressure. Weather cycles and thermal shock provide additional forces that lead to lap seam deterioration and eventually complete failure. Once damaged, there are no additional redundant layers to keep moisture from damaging the investment in insulation or the buildings interior.



**Photo 28**

Open penetration, single ply failure



**Photo 29**



**Photo 30**



**Photo 31**



**Photo 32**

Seam failure.



**Photo 33**



**Photo 34**



**Photo 35**

Seam deterioration.



**Photo 36**



**Photo 37**



**Photo 38**



**Photo 39**



**Photo 40**



**Photo 41**



**Photo 42**

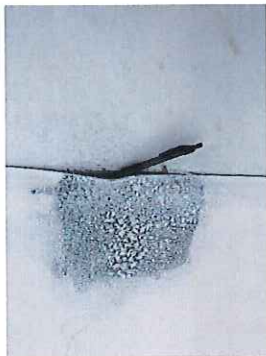




**Photo 43**



**Photo 44**



**Photo 45**

Seam Failure.



**Photo 46**



**Photo 47**

Seam failure.



**Photo 48**



**Photo 49**



**Photo 50**



**Photo 51**



**Photo 52**



**Photo 53**



**Photo 54**



**Photo 55**

Single ply seam deterioration.



**Photo 56**

Single ply seam deterioration.



**Photo 57**

Seam failure.



**Photo 58**



**Photo 59**



**Photo 60**

Seams coated with White Knight Plus. Proper mil thickness was not achieved. The White Knight Plus will slow down the seam deterioration but the recommended mil thickness was not met.



**Photo 61**



# Solution Options

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**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Single Ply Roof Section

---

No Recommendations / Options Specified



# Solution Options

**Client:** City of Delray Beach

**Facility:** City Hall

**Roof Section:** Single Ply Roof Section

## Replace Options

Solution Option:	Replace 	Action Year:	2016
Square Footage:	9,271	Expected Life Years:	25
Budget Range:	\$139,065.00 - \$176,168.00		

The single ply roof system has failed. The membrane has surpassed its life expectancy and is failing along all the seams and in the field. An immediate replacement is needed. Estimated budget is \$15-\$19/sqft. This variation depends on the system design of 20-30yr warranty.





# Facility Summary

**Client:** City of Delray Beach

**Facility:** Community Center



## Facility Data

Address 1	50 NW 1st Ave.
Address 2	-
City	Delray Beach
State	Florida
ZIP	33444
Type of Facility	Municipal
Square Footage	18,317
Contact Person	Isaac Kovner

## Asset Information

Name	Date Installed	Square Footage	Roof Access
Exterior Walls	1997	11,000	
Flat Roof Section	1997	18,317	Ladder Needed





# Construction Details

**Client:** City of Delray Beach

**Facility:** Community Center

**Wall:** Exterior Walls

## Information

Year Installed	1997	Square Footage	11,000
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# Photo Report

**Client:** City of Delray Beach

**Facility:** Community Center

**Wall:** Exterior Walls

**Report Date:** 07/18/2016

**Title:** Visual Inspection



**Photo 1**



**Photo 2**

Window sealant failure.



**Photo 3**



**Photo 4**

Concrete damage.



**Photo 5**

Sealant failure.



**Photo 6**



**Photo 7**

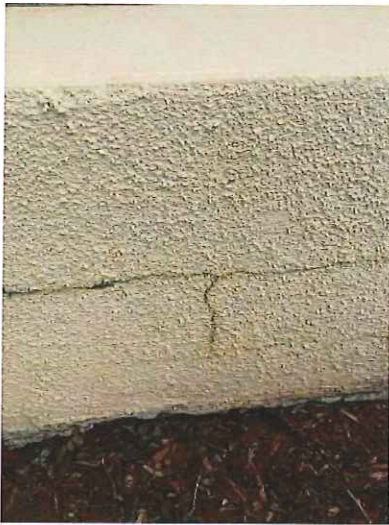
Missing joint sealant.



**Photo 8**

Cracks in the stucco walls.





**Photo 9**

Crack in the stucco walls.



**Photo 10**

Crack in the stucco walls.

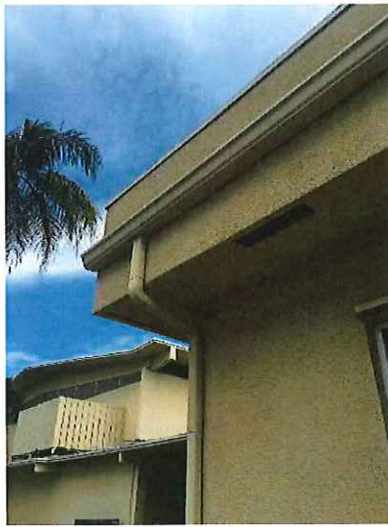


**Photo 11**



**Photo 12**

Crack in the stucco walls.



**Photo 13**



**Photo 14**



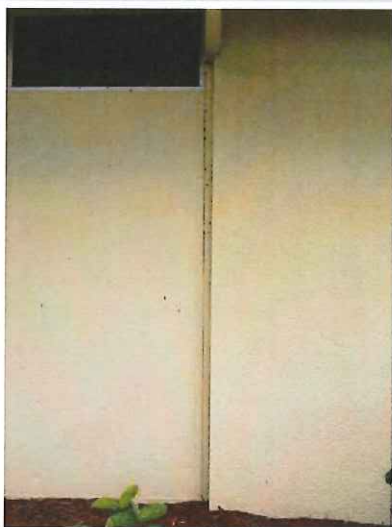
**Photo 15**

Stucco damage.



**Photo 16**

Concrete and stucco damage along the perimeter.

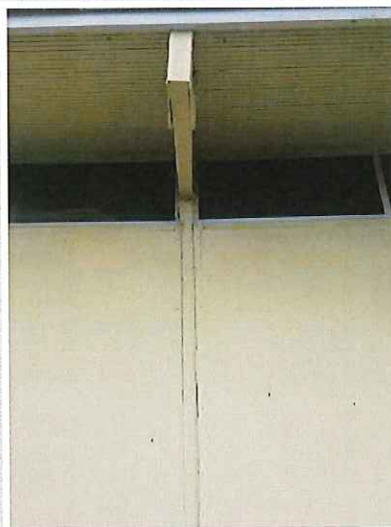


**Photo 17**





**Photo 18**



**Photo 19**

Broken glass.



**Photo 20**

Cracks in the stucco.



**Photo 21**

Broken glass.



**Photo 22**



**Photo 23**

Concrete deterioration.



**Photo 24**



**Photo 25**

Truss and soffit damage.



**Photo 26**

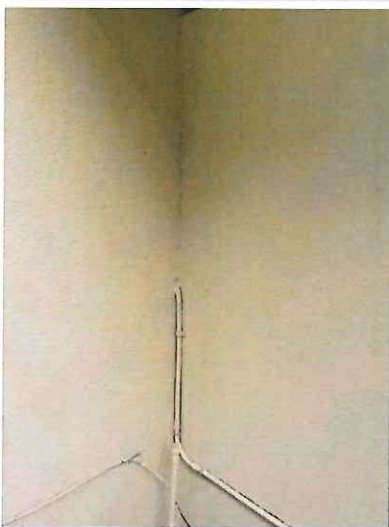
Vertical wall cracks.



**Photo 27**



**Photo 28**



**Photo 29**



**Photo 30**

Vertical wall repairs made previously.



**Photo 31**

Piping not properly sealed.



**Photo 32**





**Photo 33**

Thru wall penetration not properly sealed.



**Photo 34**



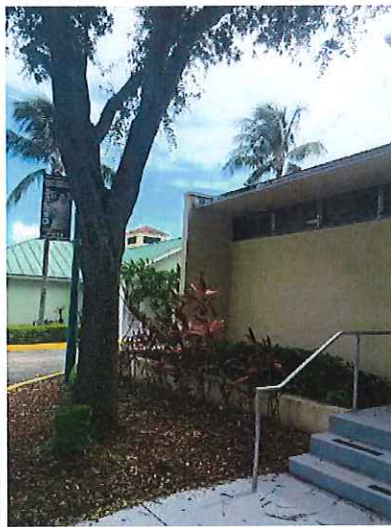
**Photo 35**





**Photo 36**

Vegetation growth.



**Photo 37**



**Photo 38**

Vertical wall crack.



**Photo 39**

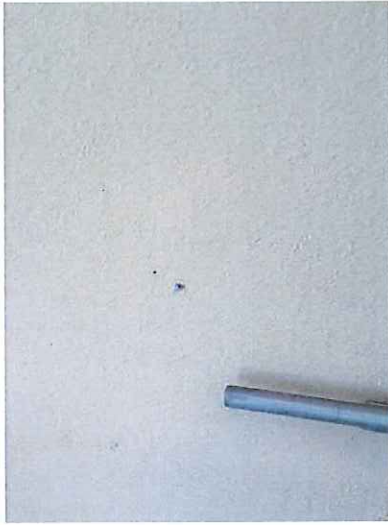


**Photo 40**

Vertical wall crack and field crack on concrete slab.



**Photo 41**



**Photo 42**



**Photo 43**



**Photo 44**

Soffit deterioration.



**Photo 45**

Drip edge damage and vertical wall crack.



**Photo 46**

Previous damage to wall not properly fixed.



**Photo 47**

Soffit and truss damage.





**Photo 48**



**Photo 49**

Vegetation growth.



**Photo 50**



**Photo 51**

Vertical wall cracks and stucco damage.



**Photo 52**



**Photo 53**





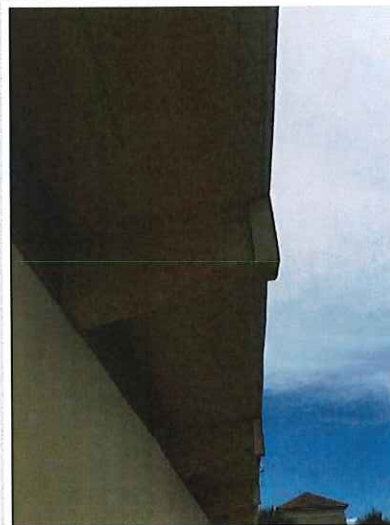
**Photo 54**

Cracks along the stucco stop.



**Photo 55**

Improper stucco installation.



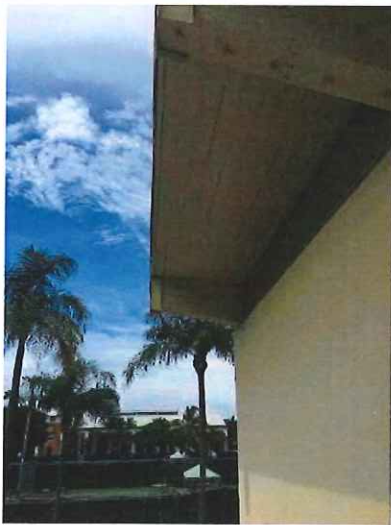
**Photo 56**

Soffit damage.



**Photo 57**

Improper detail.



**Photo 58**



**Photo 59**



**Photo 60**



**Photo 61**



**Photo 62**

Wood damage.



**Photo 63**



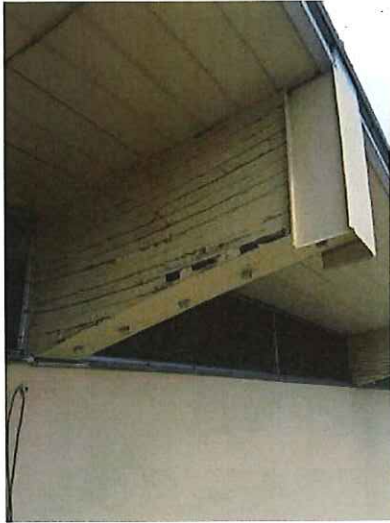
**Photo 64**



**Photo 65**

Wood fascia damage.





**Photo 66**

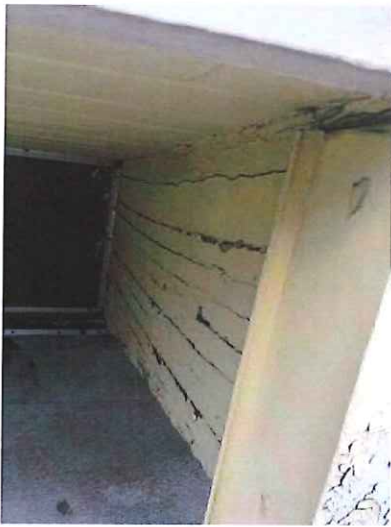


**Photo 67**



**Photo 68**





**Photo 69**

Improper wood sealant.



**Photo 70**



**Photo 71**



# Solution Options

**Client:** City of Delray Beach

**Facility:** Community Center

**Wall:** Exterior Walls

## Restore Options

Solution Option:	Restore 	Action Year:	2016
Square Footage:	11,000	Expected Life Years:	10
Budget:	\$68,000.00		

Immediate re-coating of the building exterior is needed. Stucco, concrete and wood repairs are needed. Window replacement, window sealant, door frame sealant, floor joints are all needed.



# Construction Details

**Client:** City of Delray Beach

**Facility:** Community Center

**Roof Section:** Flat Roof Section

Information			
Year Installed	1997	Square Footage	18,317
Slope Dimension	1/12	Eave Height	15'
Roof Access	Ladder Needed	System Type	Modified Bitumen







# Photo Report

**Client:** City of Delray Beach

**Facility:** Community Center

**Roof Section:** Flat Roof Section

**Report Date:** 07/18/2016

**Title:** Visual Inspection



**Photo 1**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 2**

Bad detail, failing cap sheet.





**Photo 3**

**Bare or Exposed Felts:** Weathering causes the roofs surfacing materials to oxidize and wear away after a period of time. Loss of protection from the surfacing material results in accelerated deterioration of the primary waterpoofer asphalt, along with the systems reinforcement plies which provide the strength for the system. Heat and UV rays dry out unprotected asphalt which then leave the bare reinforcement plies exposed to the elements. The exposed reinforcement will begin to absorb and wick moisture into the built up layers of the roof system. This condition leads to accelerated damage via blisters and interlayer delamination. Roof system damage occurs when these weakened areas of the roof system are affected by thermal shock, typical roof traffic and normal seasonal conditions.



**Photo 4**

View of roof section.



**Photo 5**



**Photo 6**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 7**

Blisters and granule loss.



**Photo 8**

Failing seams.



**Photo 9**



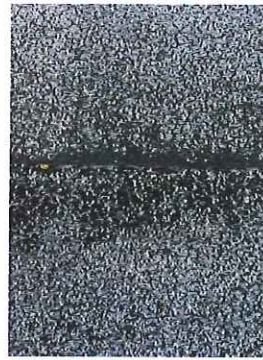
**Photo 10**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 11**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.



**Photo 12**

Failing seam, granule loss.



**Photo 13**



**Photo 14**





**Photo 15**



**Photo 16**

Bad details.



**Photo 17**

Bad detail not to code.



**Photo 18**

Bad detail, not to code.



**Photo 19**

Bad detail.



**Photo 20**

Granule loss.





**Photo 21**

Failing membrane, ponding water.



**Photo 22**

Temporary patch.



**Photo 23**

No sealant on the fast setting concrete. Pitch pocket was never completed.



**Photo 24**

Improper pitch pockets, not sealed.



**Photo 25**



**Photo 26**



**Photo 27**



**Photo 28**

Open penetrations.



**Photo 29**



**Photo 30**

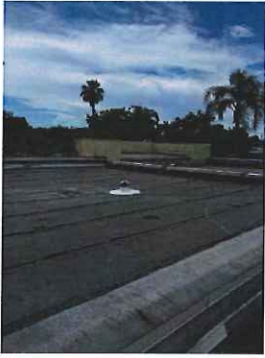


**Photo 31**

Previously repaired section.



**Photo 32**



**Photo 33**

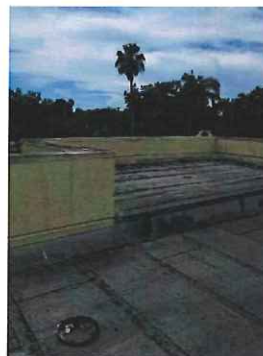


**Photo 34**

Improper detail. Membrane has been replaced.



**Photo 35**



**Photo 36**



**Photo 37**



**Photo 38**

**Blisters:** Soft spongy pockets or swellings in the roofing material. They occur between layers of felt or between the roof membrane and substrate. Air or moisture vapor entrapped within a blister expands as the roof and outside air temperatures rise. This results in sufficient pressure to push the roofing felts upwards and apart. Blisters may be ruptured by roof traffic, expanding frozen water, or hail (especially during colder weather). Some blisters may become so large as to affect drainage, which may then cause ponding water. Laps could also be pulled apart, resulting in leakage. A ruptured blister will immediately allow water to penetrate and damage the roof system.





**Photo 39**



**Photo 40**

**Bare or Exposed Felts:** Weathering causes the roofs surfacing materials to oxidize and wear away after a period of time. Loss of protection from the surfacing material results in accelerated deterioration of the primary waterpoofer asphalt, along with the systems reinforcement plies which provide the strength for the system. Heat and UV rays dry out unprotected asphalt which then leave the bare reinforcement plies exposed to the elements. The exposed reinforcement will begin to absorb and wick moisture into the built up layers of the roof system. This condition leads to accelerated damage via blisters and interlayer delamination. Roof system damage occurs when these weakened areas of the roof system are affected by thermal shock, typical roof traffic and normal seasonal conditions.



**Photo 41**



**Photo 42**





**Photo 43**



**Photo 44**



**Photo 45**



**Photo 46**



**Photo 47**



**Photo 48**



**Photo 49**



**Photo 50**



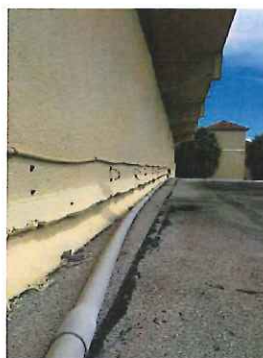
**Photo 51**



**Photo 52**



**Photo 53**



**Photo 54**



**Photo 55**



**Photo 56**



**Photo 57**



**Photo 58**

Improper detail, not to code.



**Photo 59**

Granule loss.



**Photo 60**





**Photo 61**



**Photo 62**

Heavy granule loss, ponding water.



**Photo 63**



**Photo 64**



**Photo 65**



**Photo 66**




# Solution Options

**Client:** City of Delray Beach

**Facility:** Community Center

**Roof Section:** Flat Roof Section

## Replace Options

Solution Option:	Replace 	Action Year:	2016
Square Footage:	18,317	Expected Life Years:	30
Budget:	\$329,706.00		

Full roof replacement of all roof sections. New coping cap, metal edge, soffit and fascia replacement where needed. Remove all non essential roof top vents, units, stands etc. Properly fasten all roof top wires, cables, condensation lines etc. per code.



